

Delrin 1 1/4

Work Order ID 134924

134924

Page 1

Wednesday, July 22, 2015 4:16:28 PM

Item ID: D2002-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Knob
 Start Date: 7/22/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 7/22/15 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: JUL 23 2015 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2002	Rev A								

100

0.00

100

Doosan

Doosan Lathe

Memo

1-Turn as per folio FA005 & dwg

FOLIO REV: AA

DWG REV: A

2-Deburr as required

0.02

4 0 JFL 2015-08-04

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Quality Control

Memo

0.00

4 0 JFL 2015-08-04

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Work Order ID 134924

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134924

Page 2

Item ID: D2002-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Knob

Start Date: 7/22/15

Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/22/15

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00				4	Ø		DAS 40 9-89 15/08/16
120	Memo	0.00							
QC									
Quality Control									
130	Identify as per dwg & Stock Location: <u>GA</u>	0.00				4	DAS 27 9-89		
130	Memo	0.00							
Packaging									
Packaging	LOCATION : GA								
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.01							
QC									
Quality Control									

AUG 06 2015

15/8/16

20150806

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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OTHER : _____																					

Picklist Print

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Page 1

Work Order ID: 134924

134924

Parent Item: D2002-015

D2002-015

Parent Item Name: Knob

Start Date: 7/22/15

Required Date: 7/22/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP C00.05.18Added inspection level 8EC
IPP Rev:D Now on Doosan Lathe JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR1.2500		Purchased		No			f	10.4000		0.2			

MDELRINR1 2500

DELRIN ROUND BAR 1.25" color: black

Location

Loc Qty

Loc Code

MAT039

10.4

 m131782

10.4

0.3 ~~1.3~~ JFC 2015-08-04

DQA: _____ Date: _____



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